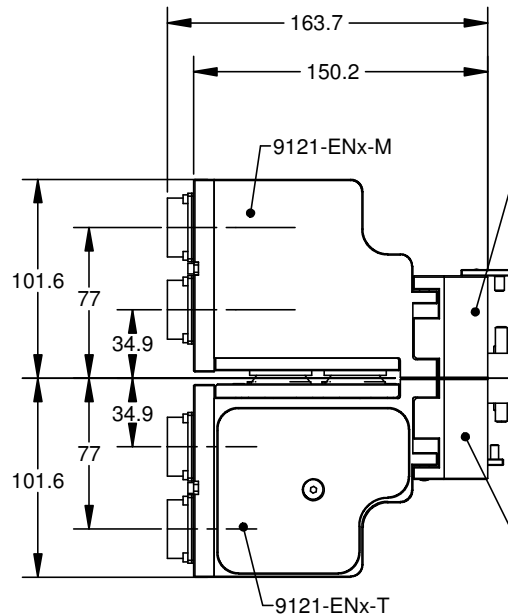
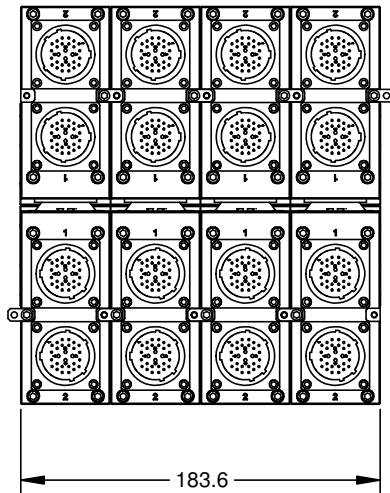
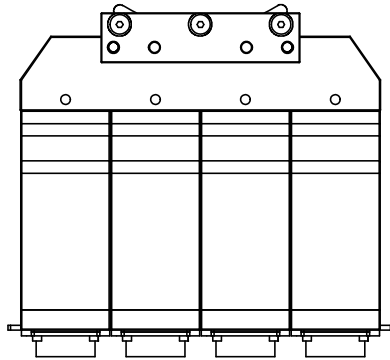
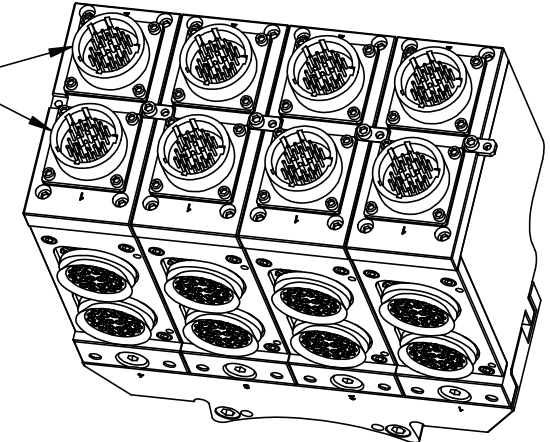


Rev.	Description	Initiator	Date
01P	Initial Design	AP	6/7/2011

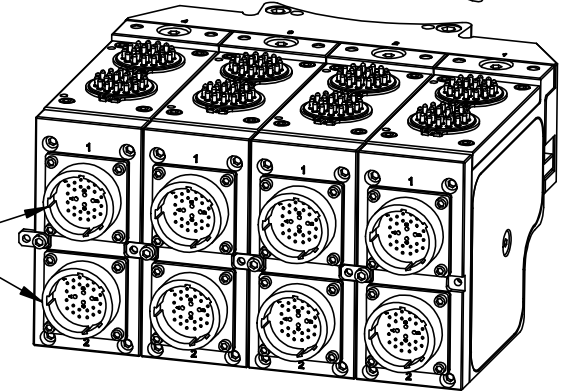
PRELIMINARY



(2) 28-Pin Male Connector
DDK WEBR2528MS-D



(2) 28-Pin Male Connector
DDK WEBR2528FS-D



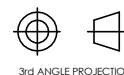
9005-20-1762
Master Rail Assembly, 4-Position
(Supplied with Top-Level Tool Changer
& Available Separately)

9005-20-1762
Tool Rail Assembly, 4-Position
(Supplied with Top-Level Tool Changer
& Available Separately)

"DANGER! - For electrical modules using > 60VDC or 42 VAC, NO contact should be attempted before removing power. This especially includes separation or insertion of the mating connectors or any contact with the tool changer or its components."

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING.
ALL DIMENSIONS ARE IN
MILLIMETERS.



3rd ANGLE PROJECTION

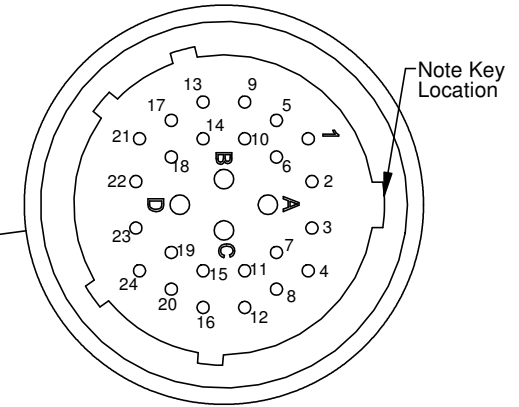
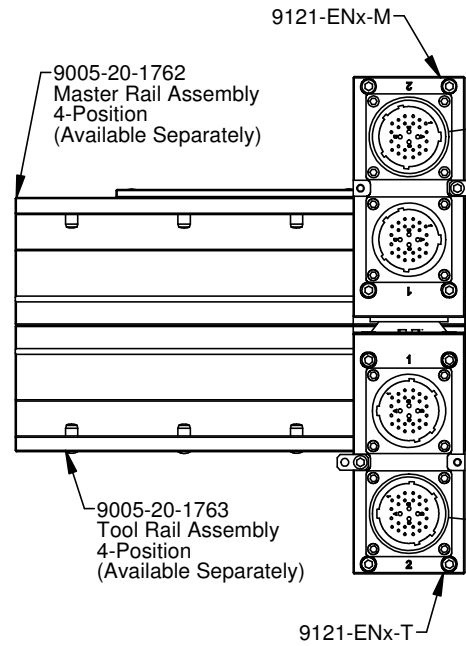
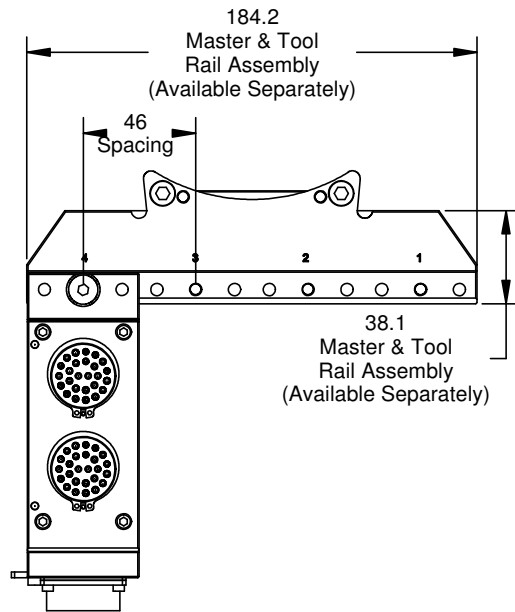


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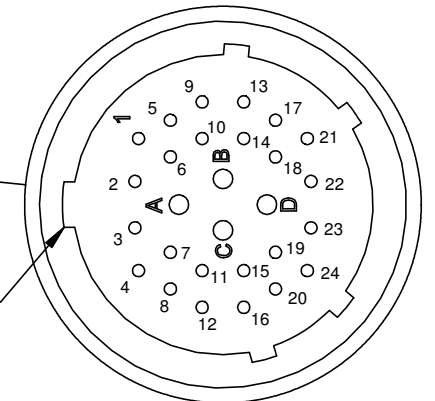
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DRAWN BY: A Pongor 06/06/11		TITLE	
CHECKED BY: -		ENx Module with 208 pass through	
PROJECT # -	SHEET 1 OF 4	SCALE 1:5	SIZE B
		DRAWING NUMBER 9230-20-3510	REVISION 01P

Rev.	Description	Initiator	Date
-	See Sheet1	-	-



(2) 28-Pin Male Connector
DDK WEBR2528MS-D
See Table 1



(2) 28-Pin Female Connector
DDK WEBR2528FS-D
See Table 1

PRELIMINARY

NOTES: UNLESS OTHERWISE SPECIFIED.

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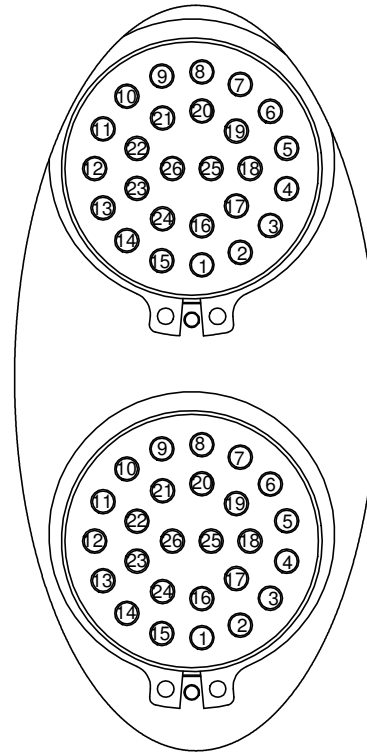
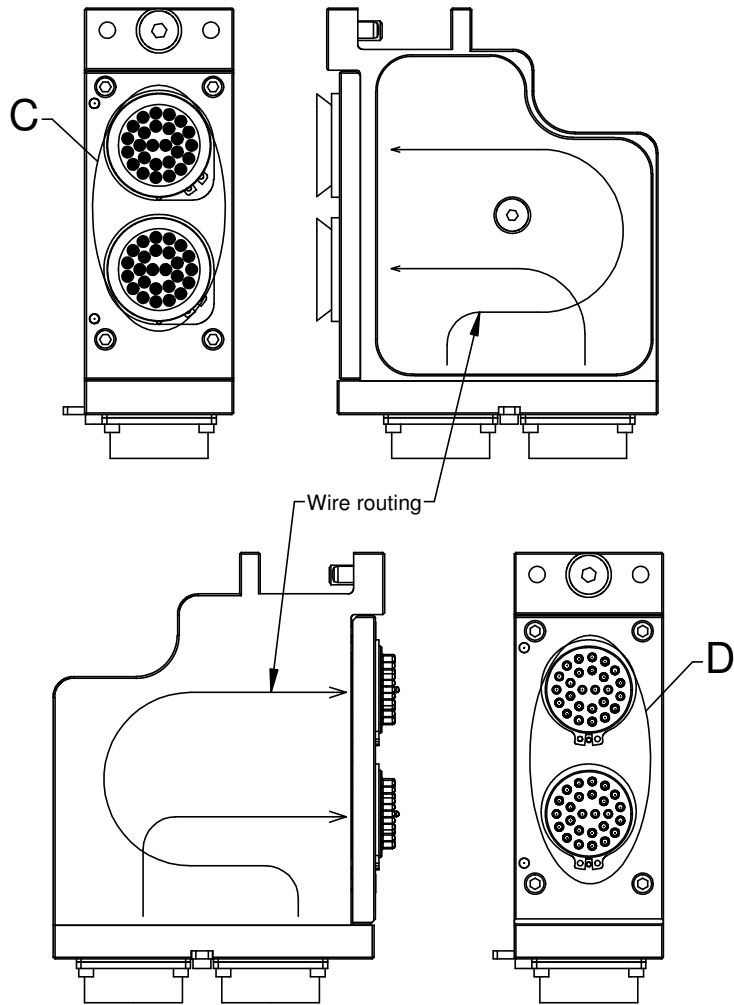


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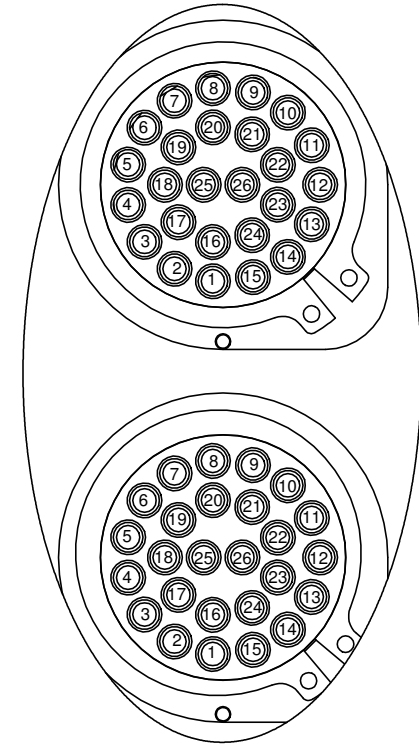
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CHECKED BY: -	ENx Module with 208 pass through
PROJECT # -	SCALE 1:5
SHEET 2 OF 4	SIZE B
	DRAWING NUMBER 9230-20-3510
	REVISION 01P

Rev.	Description	Initiator	Date
-	See Sheet1	-	-



DETAIL D
SCALE 2 : 1



DETAIL C
SCALE 2 : 1

PRELIMINARY

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3rd ANGLE PROJECTION

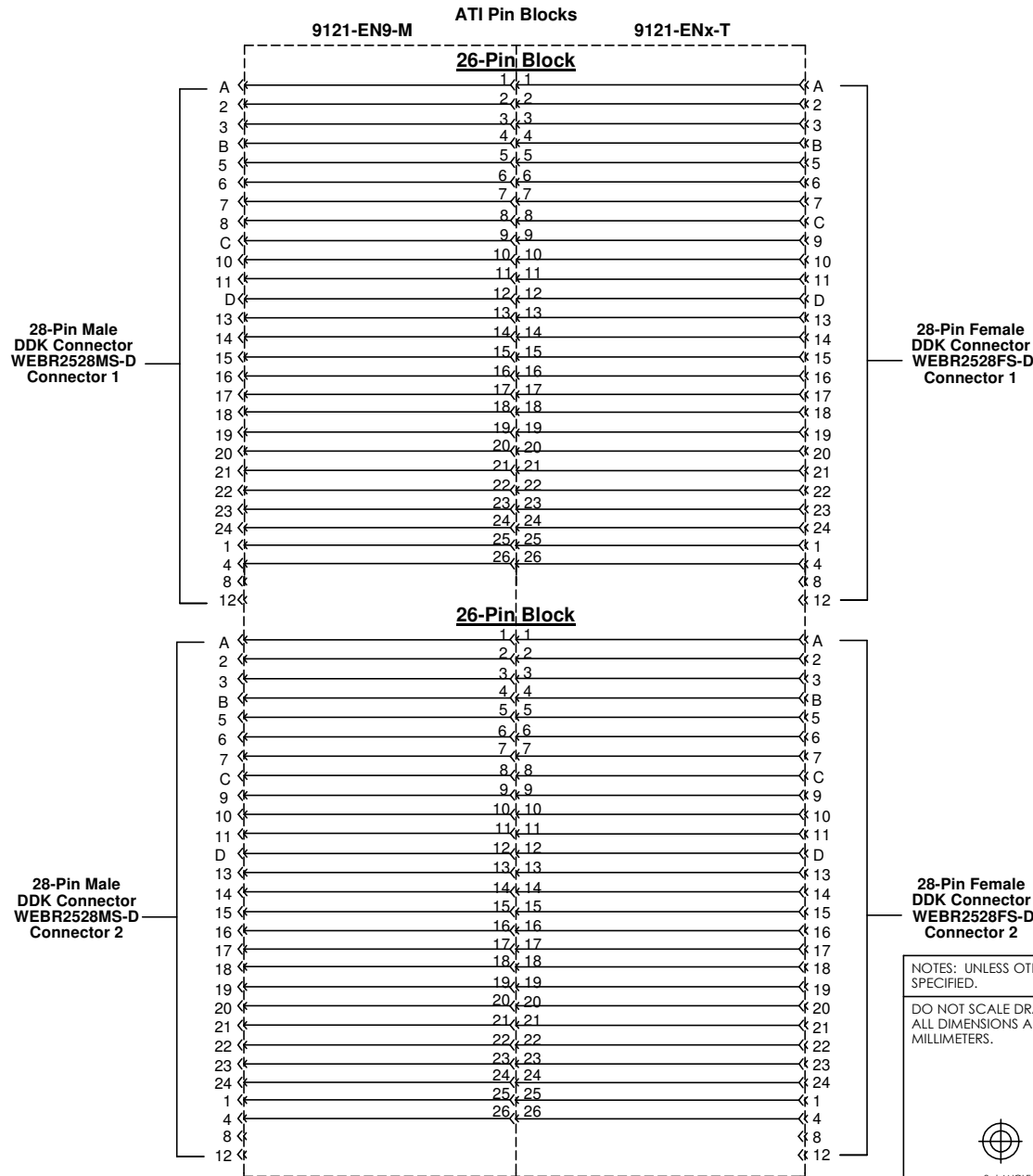


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CHECKED BY: -				
PROJECT # -	SHEET 3 OF 4	SCALE 1:2	SIZE B	DRAWING NUMBER 9230-20-3510
				01P

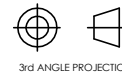
Rev.	Description	Initiator	Date
-	See Sheet1	-	-



PRELIMINARY

- NOTE:
- Pin 8 and Pin 12 are not connected on the DDK 28-Pin connector

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DRAWN BY: A Pongor 06/06/11 CHECKED BY: -		TITLE ENx Module with 208 pass through			
PROJECT # - SHEET 4 OF 4		SCALE 1:2	SIZE B	DRAWING NUMBER 9230-20-3510	REVISION 01P



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